



SCALE: 2x

T & A TOOL, INC.

TOOL DESCRIPTION: .514 DIA. BACK COUNTERBORE TOOL

INSERT: CPGT 1.51.21

SCREW: PT-670, M1.8

MATERIAL: HEAVY METAL

TOOL NUMBER: 127-3

TOLERANCES	
x.x	+0.20 -0.20
x.xx	+0.10 -0.10
x.xxx	+0.02 -0.02
x.xxxx	+0.005 -0.005
xx°	+30° -30°
xx°xx'	+15' -15'