



T & A TOOL, INC.

TOOL DESCRIPTION: 10.062 DIA. SPECIAL FINISHING BAR

INSERT: CPGH 32.52

SCREW: #10 M3.5

CLAMP: CL-7

CLAMP SCREW: MS-36

MATERIAL: ALLOY H.T.

TOOL NUMBER: 215-51

TOLERANCES				
x . x	+ .020 - .020			
x . xx	+ .010 - .010			
x . xxx	+ .002 - .002			
x . xxxx	+ .0005 - .0005	A	7.253	7.233
xx°	+30° -30°	B	1.910	1.900
xx° xx'	+15' -15'	C	2.760	2.750
			IR GRIND	IF GRIND