



T & A TOOL, INC.

TOOL DESCRIPTION: .787 DIA. BACK COUNTERBORE TOOL
 INSERT: CPMT 21.51
 SCREW: C02506, M2.5
 MATERIAL: HEAVY METAL
 TOOL NUMBER: 287-499

TOLERANCES UNLESS OTHERWISE SPECIFIED		
x.x	+0.020	-0.020
x.xx	+0.010	-0.010
x.xxx	+0.002	-0.002
x.xxxx	+0.0005	-0.0005
xx°	+30'	-30'
xx°xx'	+15'	-15'