



T & A TOOL, INC.

TOOL DESCRIPTION: 3.191 DIA. FINISH TRE-PAN TOOL

INSERT: RCMT 0803M0 (4)

SCREW: C03007, M3 (4)

MATERIAL: ALLOY H.T.

TOOL NUMBER: 287-563-E15

TOLERANCES (UNLESS OTHERWISE SPECIFIED)		
x.x	+0.020	-0.020
x.xx	+0.010	-0.010
x.xxx	+0.002	-0.002
x.xxxx	+0.0005	-0.0005
xx°	+30'	-30'
xx°xx'	+15'	-15'