



T & A TOOL, INC.

TOOL DESCRIPTION: .437 DIA. DRILL / .875 DIA. SPOTFACE TOOL
 INSERT: WCMTS30204 (2)
 MATERIAL: ALLOY H.T.
 TOOL NUMBER: 293-31

TOLERANCES UNLESS OTHERWISE SPECIFIED		
x.x	+0.20	-0.20
x.xx	+0.10	-0.10
x.xxx	+0.02	-0.02
x.xxxx	+0.005	-0.005
xx°	+30'	-30'
xx°xx'	+15'	-15'