



T & A TOOL, INC.

TOOL DESCRIPTION: 5/8 DIA. BACK BORING BAR
 INSERT: DCGT 21.51
 SCREW: PT-542T, M2.5
 MATERIAL: ALLOY H.T.
 TOOL NUMBER: 337-272

TOLERANCES			
x. x	+ .020 - .020		
x. xx	+ .010 - .010		
x. xxx	+ .002 - .002		
x. xxxx	+ .0005 - .0005	A	.655 .645 .6248
xx°	+30' -30'	B	.970 .960
xx° xx'	+15' -15'	C	