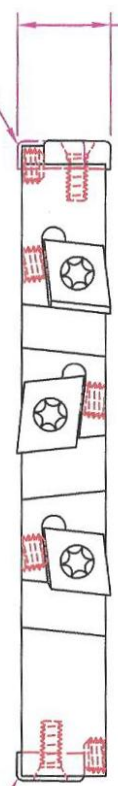


SHOWN ROTATED OUT  
OF LOCATION

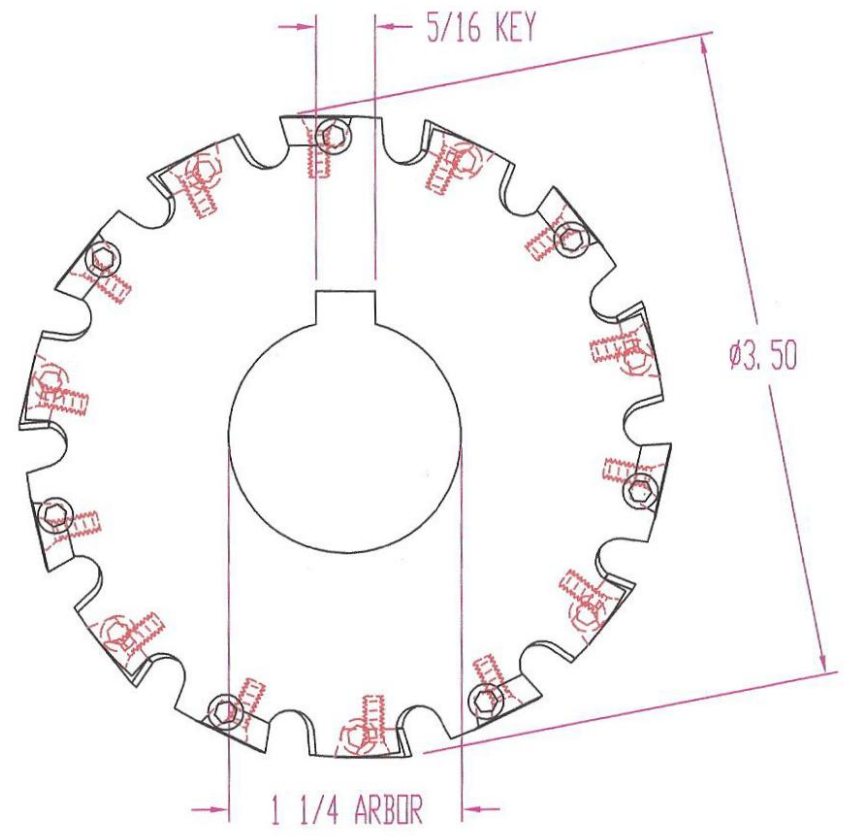
.500 (ADJUSTABLE)



7 EFFECTIVE TEETH

.031 RAD. TYP.

5/16 KEY



TOLERANCES UNLESS NOTED

.0	±.030
.00	±.010
.000	±.005
.0000	±.0005
ANGLES	±0°30'

# T & A TOOL, INC.

TOOL DESCRIPTION: 3.50 DIA. x .500 WIDE ADJ. SLOTTING CUTTER

INSERT: CDEW 31.22.42R (7)

SCREW: VSE02-04, 6-32 (14)

INSERT: CDEW 31.22.42L (7)

ADJ. SCREW: 10-32 x 1/8

MATERIAL: ALLOY H.T.

TOOL NUMBER: 337-376