



T & A TOOL, INC.

TOOL DESCRIPTION: 1.190 DIA. BACK-COUNTERBORE TOOL
 INSERT: CPMT 32.51
 SCREW: PT-559T, M4
 MATERIAL: ALLOY H.T.
 TOOL NUMBER: 471-21

TOLERANCES UNLESS OTHERWISE SPECIFIED		
x.x	+0.020	-0.020
x.xx	+0.010	-0.010
x.xxx	+0.002	-0.002
x.xxxx	+0.0005	-0.0005
xx°	+30'	-30'
xx°xx	+15'	-15'