



T & A TOOL, INC.

TOOL DESCRIPTION: 8.0 DIAMETER .375 WIDE SLOTTING CUTTER

INSERT: SPG 322 (16)

WEDGE: W85.0

WEDGE SCREW: LS-91

THREAD: M 5x.8

MATERIAL: 4140 H.T.

TOOL NUMBER: 5-4

TOLERANCES	
<small>(UNLESS OTHERWISE SPECIFIED)</small>	
x, x	+ .020 - .020
x, xx	+ .010 - .010
x, xxx	+ .002 - .002
x, xxxx	+ .0005 - .0005
xx°	+30' -30'
xx° xx'	+15' -15'