



T & A TOOL, INC.

TOOL DESCRIPTION: 1.181 DIA. BACK-COUNTERBORE TOOL
 INSERT: CPGH 32.51
 SCREW: 09, M3.5
 MATERIAL: ALLOY P.H.
 TOOL NUMBER: 514-2

TOLERANCES	
x.x	+0.020 -0.020
x.xx	+0.010 -0.010
x.xxx	+0.002 -0.002
x.xxxx	+0.0005 -0.0005
xx°	+30' -30'
xx°xx'	+15' -15'