



T & A TOOL, INC.

TOOL DESCRIPTION: 5.00 DIA., HELICAL SHELL-MILL

INSERT: SDET43PDER8GB2 (42)

SCREW: M4 x .450" (42)

MATERIAL: ALLOY H.T.

TOOL NUMBER: 560-12

TOLERANCES		
x.x	+0.20	-0.20
x.xx	+0.10	-0.10
x.xxx	+0.02	-0.02
x.xxxx	+0.005	-0.005
xx°	+30'	-30'
xx°xx'	+15'	-15'