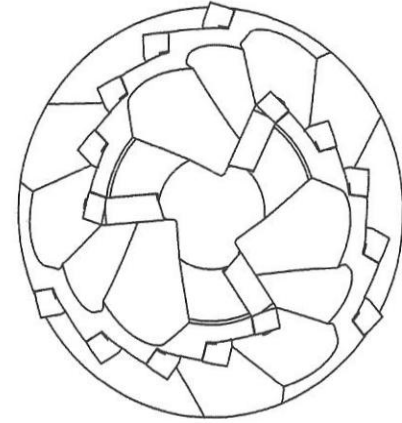


3-FLUTE EFFECTIVE



T & A TOOL, INC.

TOOL DESCRIPTION: 3.00 DIA., 18° ANGLE MILL

INSERT: SDT 43PDER8GB2 (15)

SCREW: M4 x .7 (15)

MATERIAL: ALLOY H.T.

TOOL NUMBER: 560-13-15S

TOLERANCES	
x.x	+0.020 -0.020
x.xx	+0.010 -0.010
x.xxx	+0.002 -0.002
x.xxxx	+0.0005 -0.0005
xx°	+30° -30°
xx°xx	+15° -15°