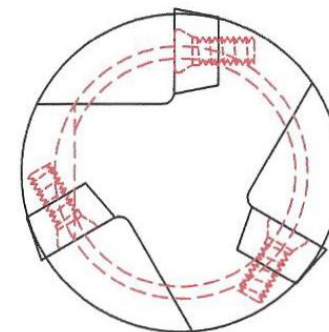


INSERT SHOWN ROTATED
OUT OF LOCATION



T & A TOOL, INC.

TOOL DESCRIPTION: 1.625 DIAMETER "HI-POS+" STYLE 0° ENDMILL

INSERT: APKT 1705

SCREW: SM40-093-20

MATERIAL: ALLOY H.T.

TOOL NUMBER: 598-13

TOLERANCES <small>UNLESS OTHERWISE SPECIFIED</small>		
x.x	+0.020	-0.020
x.xx	+0.010	-0.010
x.xxx	+0.002	-0.002
x.xxxx	+0.0005	-0.0005
xx°	+30'	-30'
xx°xx'	+15'	-15'