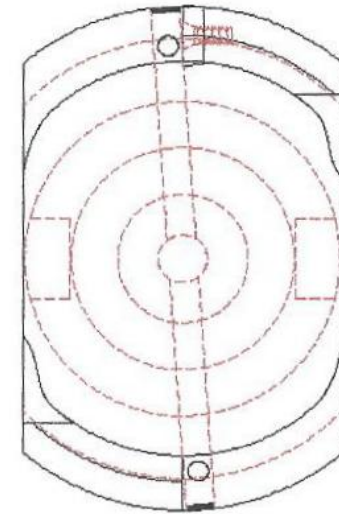


2 FLUTE EFFECTIVE



T & A TOOL, INC.

TOOL DESCRIPTION: 4.00 DIA. x 3.032 DIA. ROUGH TREPAN

INSERT: WCMX 06T308 (2)

SCREW: C03508-T15P (2)

MATERIAL: ALLOY H.T.

TOOL NUMBER: 655-2

TOLERANCES	
x.x	+0.01 -0.00
x.xx	+0.010 -0.010
x.xxx	+0.002 -0.002
x.xxxx	+0.0015 -0.0015
xx°	+30' -30'
xx°xx'	+15' -15'