



T & A TOOL, INC.

TOOL DESCRIPTION: .186 DIA. HOLLOW MILL

INSERT: VDB-187-030

CLAMP: SPECIAL

SCREW: 10-32 BHCS

MATERIAL: ALLOY H.T.

TOOL NUMBER: 657-1

TOLERANCES <small>(UNLESS OTHERWISE SPECIFIED)</small>		
x.x	+0.020	-0.020
x.xx	+0.010	-0.010
x.xxx	+0.002	-0.002
x.xxxx	+0.0005	-0.0005
xx°	+30'	-30'
xx°xx'	+15'	-15'