



4 FLUTE / 2 EFFECTIVE
TOOL IS FOR ROUGHING ONLY

THIS INSERT SHOWN ROTATED
OUT OF LOCATION

T & A TOOL, INC.

TOOL DESCRIPTION: 2.20 DIA. x 1.10 DIA. TRE-PAN TOOL

INSERT: MPGH 32 (4)

SCREW: PT-488T, M3.5 (4)

MATERIAL: ALLOY H.T.

TOOL NUMBER: 90-5

TOLERANCES <small>(UNLESS OTHERWISE SPECIFIED)</small>		
x.x	+0.20	-0.20
x.xx	+0.10	-0.10
x.xxx	+0.02	-0.02
x.xxxx	+0.005	-0.005
xx°	+30'	-30'
xx°xx	+15'	-15'