



T & A TOOL, INC.

TOOL DESCRIPTION: 2.250 DIAMETER BACK MILL

INSERTS: SD 324P

SCREWS: S-1 M3.5

MATERIAL: 4140 H.T.

TOOL NUMBER: HT-2680

TOLERANCES (UNLESS OTHERWISE SPECIFIED)		
X. X	+ .020	- .020
X. XX	+ .010	- .010
X. XXX	+ .002	- .002
X. XXXX	+ .0005	- .0005
XX°	+30'	-30'
XX° XX'	+15'	-15'